Castellarius Ltd

Water Menu

SPARKLING SPRING

Harrogate - 750ml x12	£39.00
Harrogate - 330ml x24	£41.02
Highland Spring - 750ml x12	£21.58
Highland Spring - 330ml x24	£28.78

STILL SPRING

Harrogate - 750ml x12	£39.00
Harrogate - 330ml x24	£41.02
Highland Spring - 750ml x12	£21.58
Highland Spring - 330ml x24	£28.78

SPARKLING MINERAL

S. Pellegrino - 750ml x12	£38.36
S. Pellegrino - 500ml x24	£57.58
Voss - 375ml x24	£33.90
Vichy Catalan - 1L x12	£44.50
Vichy Catalan - 300ml x24	£52.35

STILL MINERAL

Acqua Panna - 750ml x12	£38.36
Acqua Panna - 500ml x24	£57.58
Voss - 375ml x24	£33.90

San Pellegrino



S.Pellegrino is a sparkling natural mineral water sourced from San Pellegrino Terme in Lombardy, northern Italy, near the Italian Alps. The water travels naturally through underground geological formations, becoming enriched with minerals before reaching the source. Carbonation gives S.Pellegrino its distinctive sparkling character.

At the source, it has approximately 860 mg/L of total dissolved solids and a pH of 7.6. Its published mineral analysis includes calcium (169 mg/L), magnesium (49.2 mg/L), sulphate (403 mg/L), bicarbonate (249 mg/L) and sodium (31.2 mg/L), contributing to its distinctive, full-bodied mineral character and suitability for pairing with food.

The San Pellegrino Terme site is certified by the Alliance for Water Stewardship. The company reports ongoing improvements in water efficiency and reduced water consumption at its plant, alongside the use of recyclable PET and glass packaging as part of its sustainability programme.

Harrogate Sparkling



Harrogate Sparkling is a naturally sourced spring water from Harrogate, North Yorkshire, England. The water takes years to filter naturally through layers of rock before reaching the source, around 50 metres below ground, where it becomes naturally enriched with minerals. It is abstracted and bottled at source at Harrogate Spring Water's facility in Harrogate.

The water has a clean, well-rounded and refreshing character, with a balanced mineral composition and neutral pH. Its gentle carbonation gives it a subtle sparkling character and makes it suitable for drinking on its own or pairing with food.

Harrogate has a long association with natural mineral springs, with its first mineral spring discovered in 1571. Harrogate Spring's sparkling water is available in glass and PET formats, with its glass bottles made using 50% recycled content.

Aqua Panna



Acqua Panna is a still natural mineral water sourced from natural springs in the hills of Tuscany, near Florence, Italy. The water travels naturally through underground geological formations for around 14 years before reaching the source, acquiring its characteristic mineral composition. It is bottled directly at source.

Its published analysis gives a pH of approximately 8.0 and total dissolved solids of around 142 mg/L. It contains bicarbonate (107 mg/L), calcium (32.2 mg/L), sulphate (23.0 mg/L), chloride (8.2 mg/L), magnesium (6.7 mg/L) and sodium (7.0 mg/L). This relatively light mineral profile gives Acqua Panna a delicate and balanced character.

Acqua Panna is widely served alongside food and is particularly associated with Italian dining and hospitality. Its glass bottles are recyclable, with several formats designed for restaurants, hotels and table service.

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Highland Sparkling



Highland Spring Sparkling is sparkling spring water sourced from the protected Ochil Hills in Perthshire, Scotland. Rainwater naturally filters through layers of ancient rock, including Old Red Sandstone and basalt, for around 15 years before reaching the source. The water is drawn from underground and then carbonated with added carbon dioxide to create its sparkling character.

Highland Spring is lightly mineralised, with a dry residue of approximately 170 mg/L. Its published average analysis includes bicarbonate (150 mg/L), calcium (40.5 mg/L), magnesium (10.1 mg/L), sodium (5.6 mg/L), chloride (6.1 mg/L) and sulphate (5.3 mg/L). The sparkling water has a pH of approximately 4–5 due to the addition of carbon dioxide.

The water comes from Highland Spring's protected catchment in the Ochil Hills, with the company stating that it draws just over 3% of the rainfall that falls on its land. Its bottles are recyclable, and Highland Spring continues to invest in biodiversity, land management and environmental initiatives across the Ochil Hills.

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The water comes from Highland Spring's protected catchment in the Ochil Hills, with the company stating that it draws just over 3% of the rainfall that falls on its land. Its bottles are recyclable, and Highland Spring continues to invest in biodiversity, land management and environmental initiatives across the Ochil Hills.

Highland Spring Still



Highland Spring is natural source spring water drawn from a protected, organically accredited catchment covering more than 2,500 acres of the Ochil Hills in Perthshire, Scotland. Rainwater naturally filters through ancient rock, including Old Red Sandstone and basalt, for around 15 years before reaching the source and being bottled. The catchment has held Soil Association organic accreditation since 2001 and is managed to protect water quality, the land and biodiversity.

Highland Spring is relatively low in minerals, with a dry residue of approximately 170 mg/L. Its published average analysis includes calcium (40.5 mg/L), magnesium (10.1 mg/L), bicarbonate (150 mg/L) and sodium (5.6 mg/L), alongside naturally occurring chloride, sulphate, potassium and nitrate.

The company states that it draws just over 3% of the rainfall that falls on its protected land. Its bottles are recyclable, and Highland Spring continues to invest in biodiversity, land management and environmental initiatives across the Ochil Hills.

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Vichy Catalan





Vichy Catalan is a naturally effervescent mineral water sourced from a thermal spring in Caldes de Malavella, Catalonia, Spain, where it emerges at approximately 60°C with its own natural carbon dioxide.

Its distinctive character comes from its exceptionally high mineral content, with approximately 2,900 mg/L TDS, including 2,081 mg/L of bicarbonates and 1,097 mg/L of sodium.

The naturally occurring carbonation creates a lively, persistent sparkle, while its rich bicarbonate profile gives it a bold, distinctive mineral taste and full-bodied mouthfeel.

Harrogate Spring Still



Harrogate Still is a natural mineral water sourced and bottled in Harrogate, North Yorkshire, England. According to Harrogate Spring Water, it takes years to naturally filter through layers of rock before reaching the abstraction point, around 50 metres underground. During this journey, it becomes naturally enriched with minerals, giving it a clean, balanced and refreshing character.

The water is bottled at source at Harrogate Spring Water's facility in Harrogate and is suitable for drinking on its own or with food.

Harrogate has a long history of natural mineral springs and is recognised as an important spa town. The company dates the discovery of Harrogate's first mineral spring to 1571, reflecting the town's long-standing connection with its natural waters.

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Acqua Panna is widely served alongside food and is particularly associated with Italian dining and hospitality. Its glass bottles are recyclable, with several formats designed for restaurants, hotels and table service.

Voss Still



VOSS Still Water is natural artesian water sourced from Southern Norway, characterised by its exceptionally low mineral content and Total Dissolved Solids (TDS) level of approximately 44 mg/L.

With naturally low levels of sodium (4 mg/L), calcium (3 mg/L) and magnesium (less than 1 mg/L), it has a light mineral profile and a clean, neutral taste.

Its naturally occurring composition, lack of carbonation and absence of added flavourings make it suitable for everyday hydration.

VOSS is distinguished by its consistent water quality, low mineral concentration and carefully controlled bottling standards.

Voss Sparkling



VOSS Sparkling Water is sourced from underground artesian reserves in Southern Norway and carbonated to produce its distinctive sparkling profile.

It has a Total Dissolved Solids (TDS) level of approximately 280 mg/L, with a mineral composition including bicarbonate (250 mg/L), sodium (110 mg/L), calcium (2.8 mg/L) and magnesium (0.59 mg/L).

Its published pH is approximately 5.2, reflecting its naturally acidic mineral profile and dissolved carbon dioxide.

Despite its carbonation, VOSS retains a relatively low overall mineral concentration compared with many sparkling mineral waters, providing a clean, crisp taste with fine bubbles.

For Orders

Shop Online

To place an order online, visit www.castellarius.com to explore our online stores and choose your preferred shopping platform.

For all other enquiries, including custom orders, please email us at enquire@castellarius.com or WhatsApp us at : Castellarius

Menu

Our menu changes from time to time with new items and special offers.

What's currently available is always listed on our online stores.

Download the latest version to see the full menu.

You can download our menu at www.castellarius.com